

# Work Order ID 102113

May-27-13 8:51:06 AM

\*102113\*

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Item ID: D4149-5 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Eyebolt Stud

Start Date: 28/05/2013 Start Qty: 12.00 \*12\*  
 Required Date: 30/05/2013 Req'd Qty: 12.00 \*12\*

Cust Item ID:  
 Customer:

Reference: *13.05.27*

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*  
 Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| D4149    | C            |

|     |  |      |  |  |  |    |   |  |                   |
|-----|--|------|--|--|--|----|---|--|-------------------|
| 100 |  | 0.00 |  |  |  | 12 | Ø |  | DAS<br>13<br>9-89 |
|-----|--|------|--|--|--|----|---|--|-------------------|

\*100\*

Doosan

Doosan Lathe

Memo

turn as per dwg and folio FA950

DWG REV: *2*

FOLIO REV: *2/14*

0.00

*13-5-30*

DEBURR

|     |   |      |  |  |  |    |   |  |                   |
|-----|---|------|--|--|--|----|---|--|-------------------|
| 110 | QC2- Inspect parts off machine FAI/FAIB | 0.00 |  |  |  | 12 | Ø |  | DAS<br>13<br>9-89 |
|-----|---|------|--|--|--|----|---|--|-------------------|

\*110\*

QC

Quality Control

Memo

0.00

*13-5-30*

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Item ID: D4149-5 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Eyebolt Stud  
 Start Date: 28/05/2013 Start Qty: 12.00 **\*12\*** Cust Item ID:  
 Required Date: 30/05/2013 Req'd Qty: 12.00 **\*12\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID                | Operation<br>Description                                       | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp          |
|---|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|-------------------------|
| 120<br><b>*120*</b><br>QC<br>Quality Control  | QC8- Inspect parts - second check<br><br>Memo                  | 0.00<br><br>0.00     |         |        |              | 12            |               |                  | DAS<br>25<br>13-5-31    |
| 150<br><b>*150*</b><br>Packaging<br>Packaging | Identify as per dwg & Stock Location: <u>ST145</u><br><br>Memo | 0.00<br><br>0.00     |         |        |              | 12x           |               |                  | 11.11. 13-05-31         |
| 160<br><b>*160*</b><br>QC<br>Quality Control  | QC21- Final Inspection - Work Order Release<br><br>Memo        | 0.00<br><br>0.00     |         |        |              |               |               |                  | 13/6/4<br>MF<br>13-5-31 |

# Picklist Print

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Work Order ID: 102113

Parent Item: D4149-5

Parent Item Name: Eyebolt Stud

Start Date: 28/05/2013

Required Date: 30/05/2013

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP REV:A NEW ISSUE 10-07-22 JLM VERIFIED BY:DD IPP Rev:B 11.03.03 as per revC  
DD verf:JLM

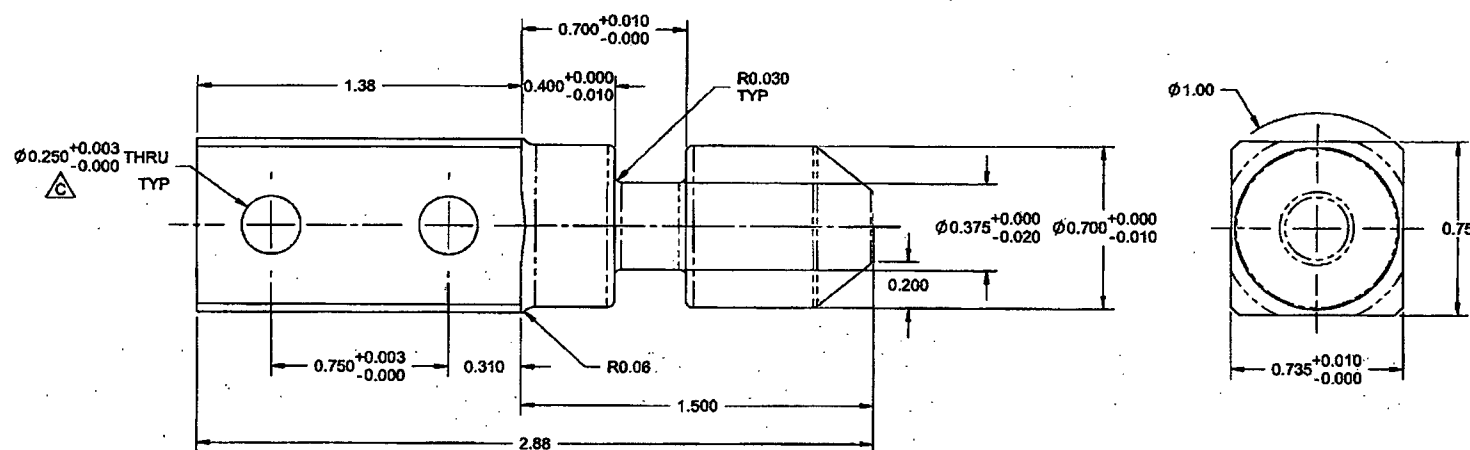
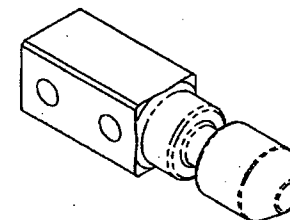
| Component Item ID/<br>Item Name  | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|----------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M303R1.000<br>303 Round Bar 1.00 |                        | Purchased     | No          |                     |                  | 100             | f                  | 86.3243        | 0.25        | 3.1578947    |               | 13-5-30        |        |

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| MAT028          | 86.32431579    |                 |
| 120866          | 1.4            |                 |
| 121070          | 6.63031579     |                 |
| 121282          | 0.9            |                 |
| 121728          | 3.034          |                 |
| 122386          | 14.926         |                 |
| 123294          | 5              |                 |
| 124711          | 54.434         |                 |

3.5 Rt

DAS  
13  
9-89





**D4149-5 EYEBOLT STUD**

**RELEASED**  
2011-02-24

- NOTES:**
- 1) MATERIAL: 303/304/316 STAINLESS STEEL BAR PER ASTM A276 OR A582  
REF DART SPEC MS304B OR MS303B
  - 2) FINISH: NONE
  - 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK ALL SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4149-5" USING FINE POINT PERMANENT INK MARKER
  - 7) WEIGHT: 0.32 lbs

|   |          |  |              |
|---|----------|--|--------------|
| DESIGN  | MB       | <b>DART AEROSPACE LTD</b>              |              |
| DRAWN   | SC       | HAWKESBURY, ONTARIO, CANADA            |              |
| CHECKED   |          | DRAWING NO.                            | REV. C       |
| MFG. APPR.  |          | D4149                                  | SHEET 5 OF 5 |
| APPROVED  |          | TITLE                                  | SCALE        |
| DE APPR.  |          | AFT X-TUBE LUG ASSY                    | NTS          |
| DATE  | 11.02.22 | COPYRIGHT © 2010 BY DART AEROSPACE LTD |              |
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